

## DONNAN DIALYSIS DESALINATION

Manabu IGAWA,\* Kiyoyuki ECHIZENYA, Takashi HAYASHITA, and Manabu SENŌ†

Department of Applied Chemistry, Faculty of Engineering,  
Kanagawa University, Rokkakubashi, Kanagawa-ku, Yokohama 221†Institute of Industrial Science, The University of Tokyo,  
Roppongi, Minato-ku, Tokyo 106

Desalination was effectively carried out with the cell in which a salt solution was separated from hydrochloric acid with a cation-exchange membrane and from sodium hydroxide solution with an anion-exchange membrane. Donnan dialysis occurred in the cell, cations and anions were exchanged with protons and hydroxide ions, and neutralization and desalination proceeded simultaneously.

Ion exchange with ion-exchange resins are an essential process for manufacturing pure water or extra pure water.<sup>1)</sup> Ion-exchange resins are very easy to handle but the intermittent regeneration is necessary and the contamination from the resin is a matter of concern. Then, we applied ion-exchange membranes to desalination on the principle of Donnan dialysis.<sup>2)</sup> Donnan dialysis is an ion-exchange process through ion-exchange membranes and it has been used for salt enrichment.<sup>3)</sup> When a salt solution is separated from hydrochloric acid solution with a cation-exchange membrane and from sodium hydroxide solution with an anion-exchange membrane, cations are exchanged with protons through a cation-exchange membrane, anions are exchanged with hydroxide ions through an anion-exchange membrane, and the salt solution in the cell is desalinated. We will report a preliminary study in this paper.

Figure 1(a) shows a Donnan-dialysis cell and schematic ion transport and Fig. 1(b) shows a multiple Donnan-dialysis cell whose membrane area is 3 fold of that of the cell(a). The cell is similar to the macromosaic cell,<sup>4)</sup> the area of an ion-exchange membrane is 11.3 cm<sup>2</sup>, and the salt solution of compartment D(50 cm<sup>3</sup>), the hydrochloric acid solution of compartment A(1 dm<sup>3</sup>), and the sodium hydroxide solution of compartment B(1 dm<sup>3</sup>) were cycled from respective reservoirs with tube pumps. The ion-exchange membranes used in this study were Selemion AMV and CMV(Asahi Glass Co. Ltd.). In the dialysis experiment, 2 cm<sup>3</sup> of the solution of com-

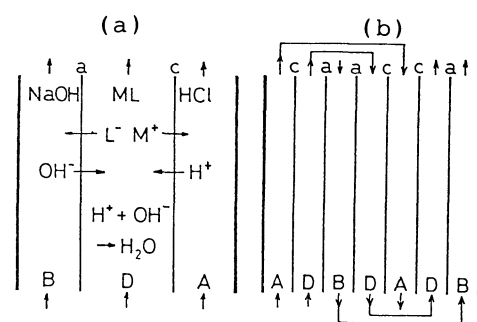


Fig. 1. (a) Donnan-dialysis cell and schematic ion transport and (b) multiple Donnan-dialysis cell.  
a, anion-exchange membrane;  
c, cation-exchange membrane;  
A, compartment of HCl soln.;  
B, compartment of NaOH soln.;  
D, desalination compartment.

partment D was collected at 30 minutes intervals and the cation concentration was detected with an atomic absorption spectrophotometer.

Figure 2 shows the concentration changes with time in compartment D containing  $0.01 \text{ mol dm}^{-3}$  potassium chloride solution. In the case of Donnan dialysis using 2 compartments with a cation-exchange membrane, the potassium ion concentration decreased with time but the pH of the salt solution also decreased (pH was 2.4 after 3 hours). In the case of Donnan dialysis using 3 compartments with a cation-exchange membrane and an anion-exchange membrane, the salt concentration decreased rapidly with time, while the pH of the solution changed little (pH was 4.2 after 3 hours).

In the process, Donnan equilibrium existed across a membrane as

$$[M^+]_A/[M^+]_D = [H^+]_A/[H^+]_D \quad (1)$$

$$[L^-]_B/[L^-]_D = [OH^-]_B/[OH^-]_D \quad (2)$$

where  $M^+$  and  $L^-$  show a monovalent cation and a monovalent anion, respectively, and A, B, and D are

symbols of the compartments. When the volume of the acid solution is equal to that of the base solution ( $V \text{ cm}^3$ ) and  $[H^+]_A = [OH^-]_B$ ,  $[M^+]_A = [L^-]_B$  and  $[M^+]_D = [L^-]_D$ . The material balance for the metal ion is as

$$[M^+]_A \times V + [M^+]_D \times V_0 = C_0 \times V_0 \quad (3)$$

where  $V_0$  and  $C_0$  show the volume and the initial concentration of the salt solution. From Eqs. 1 and 3,

$$[M^+]_D = C_0 V_0 / ([H^+]_A/[H^+]_D \times V + V_0) \quad (4)$$

When the amount of migrated protons is equal to that of the hydroxide ions, the concentrations of protons and hydroxide ions become  $10^{-7} \text{ mol dm}^{-3}$  in compartment D. Then, the final salt concentration in compartment D is calculated to be  $5 \times 10^{-10} \text{ mol dm}^{-3}$  in the case of Fig. 2(b). The leak of co-ions through an ion-exchange membrane and the difference between the transport rate of protons and that of hydroxide ions should be considered in the actual system. Figure 2 also shows the result of the multiple Donnan-dialysis cell. The desalination rate increased remarkably because of the large membrane area and the concentration of potassium ion in the compartment D was 0.06 ppm and its pH was 7.0 after 3 hours.

Donnan-dialysis desalination is a continuous process substituting for the process with ion-exchange resins and is effective for manufacturing pure water.

#### References

- 1) H. Satō, *Membrane*, 7, 156 (1982).
- 2) F. G. Donnan, *Chem. Rev.*, 1, 73 (1924).
- 3) R. M. Wallace, *Ind. Eng. Chem. Process Des. Dev.*, 6, 423 (1967).
- 4) M. Igawa, T. Tachibana, I. Ueki, M. Tanaka, and M. Senō, *Ind. Eng. Chem. Fundam.*, 24, 485 (1985).

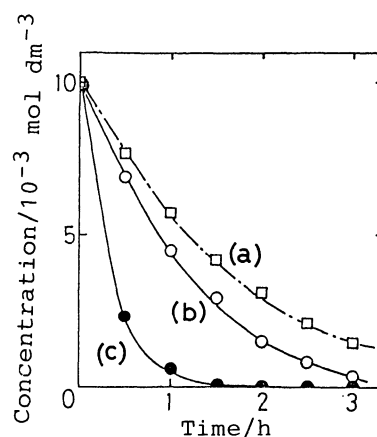


Fig. 2. Concentration change with time.  
(a), Donnan dialysis using 2 compartments; (b), Donnan dialysis using 3 compartments; (c), Donnan dialysis with multiple cell;  
HCl concn.,  $0.1 \text{ mol dm}^{-3}$ ;  
NaOH concn.,  $0.1 \text{ mol dm}^{-3}$ .

(Received November 26, 1985)